Synthesis and Evaluation of Enantiomeric Purity of Protected α-Amino and Peptide Aldehydes¹)

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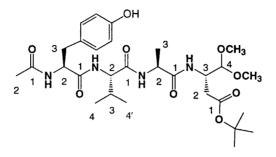
The synthesis of enantiomerically pure Ac-Tyr-Val-Ala-Asp(O'Bu)-H dimethyl acetal ((S)-1) is reported, a protected tetrapeptide C-terminal aldehyde belonging to a class of potent, reversible inhibitors of cysteine proteases (*e.g.*, interleukin-1 β -converting enzyme (ICE), also called caspase-1). The coupling of the precursors Ac-Tyr-Val-Ala-OH ((S)-8) and H-Asp(O'Bu)-H dimethyl acetal ((S)-6) gave (S)-1 in a yield of 85%, with epimerization of < 2% at the alanine and aspartic-acid residue. (S)-6 itself was synthesized in four steps in an overall yield of 83% with an ee >98%.

Introduction. – α -Amino and peptide aldehydes are useful synthetic intermediates [1], and some of them are potent inhibitors of proteases [2]. A range of interleukin-1 β converting enzyme (ICE) inhibitors is represented by small peptides with a modified C-terminus. Aspartic acid frequently appears as its α -semialdehyde at the C-terminus in such inhibitors. Especially the acetylated tetrapeptide aldehyde Ac-Tyr-Val-Ala-Asp-H has been reported to be a potent reversible inhibitor of ICE [2-4]. Since a few years ago, it is known that ICE is involved in apoptosis (programmed cell death), which is among the putative initiating factors in chronic and acute inflammatory diseases [5]. As a consequence, there is an increasing demand for such inhibitors, and, therefore, easy synthetic access is of some importance. Unprotected chiral α -amino and peptide aldehydes have the tendency to racemize (epimerize) at the $C(\alpha)$ -atom next to the aldehyde group [1]. The racemization (epimerization) rate depends on structure, temperature, and pH. Under the conditions of flash chromatography (silica gel), such aldehydes are especially prone to racemization (epimerization) [6]. Consequently, viable strategies of synthesis entail a suitably protected form of a given peptide aldehyde which can be transformed easily into the biologically active free form while keeping the stereogenic center at the C-terminal residue intact [2-4]. This is very important since the activity of such inhibitors depends on their enantiomeric purity [5]. Nevertheless, there is only little information available concerning the enantiomeric and diastereoisomeric purity of intermediates and end products, especially with respect to the aspartic acid $C(\alpha)$ -atom [2-4].

We now describe the synthesis of the protected, enantiomerically pure tetrapeptide aldehyde Ac-Tyr-Val-Ala-Asp(O'Bu)-H dimethyl acetal ((S)-1), with the main focus

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on the following: *i*) Preparation of the key building block (*S*)-**6** and determination of its enantiomeric purity by NMR spectroscopy (¹H- and ¹⁹F-NMR of its MTPA-amides²) [9]), and *ii*) coupling of Ac-Tyr-Val-Ala-OH ((*S*)-**8**) and (*S*)-**6** and determination of the extent of epimerization at the aspartic-acid and alanine residue by ¹H-NMR spectroscopy, including full analytical characterization of (*S*)-**1**.



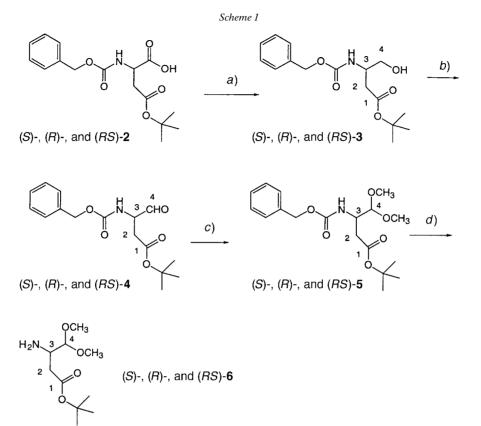
(S)-1 Ac-Tyr-Val-Ala-Asp(O^tBu)-H dimethyl acetal

Results and Discussion. – When planning the synthesis of the target compound (S)-1, we realized that preparation of the key building block H-Asp(O'Bu)-H dimethyl acetal ((S)-6) would be a critical step. In particular, no reliable information about conservation/loss of the chiral integrity during the acetalization could be found. Based on theoretical considerations [7] as well as literature [8], we assumed a high risk of racemization at C(α) during the conversion of protected aspart-1-al in the corresponding dimethyl acetal. Therefore, we decided to synthesize H-(R)-Asp(O'Bu)-H dimethyl acetal ((RS)-6) beside (S)-6, and to convert all three to the MTPA-amides (S)-MTPA-Asp(O'Bu)-H dimethyl acetal ((R)-7), (S)-MTPA-(R)-Asp(O'Bu)-H dimethyl acetal ((RS)-7), and (S)-MTPA-(R)-Asp(O'Bu)-H dimethyl acetal ((RS)-7), and (S)-MTPA-(R)-Asp(O'Bu)-H dimethyl acetal ((RS)-7), in order to establish a methodology for the determination of the enantiomeric purity by means of chromatography and/or spectroscopy [9].

Thus, commercially available Z-Asp(O'Bu)-OH ((*S*)-2) was activated to the mixed anhydride with isobutyl choroformate (= isobutyl carbonochloridate) and *N*-methylmorpholine and reduced to the corresponding alcohol Z-Asp(O'Bu)-ol ((*S*)-3; purity >95%, yield 95%) [10][11] (*Scheme 1*). (*S*)-3 was oxidized by mild *Swern* oxidation [12] to Z-Asp(O'Bu)-H ((*S*)-4; purity >95%, yield 95%), which was immediately converted with trimethyl orthoformate/MeOH/TsOH to the stable Z-Asp(O'Bu)-H dimethyl acetal ((*S*)-5; purity >95%, yield 83%) [13]. The (benzyloxy)carbonyl(Z) protecting group was finally removed by hydrogenolysis with 10% Pd/C in MeOH to give (*S*)-6 (purity >95%, yield 91%) [14]. According to the same procedure and with comparable yields and purities, (*R*)- and (*RS*)-6 were synthesized.

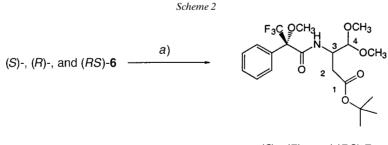
Samples of (S)-, (R)-, and (RS)-6 were subsequently reacted with (-)-(2R)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoyl chloride ((R)-MTPA-Cl) to furnish the dia-

²) MTPA = 2-*M*ethoxy-2-(*t*rifluoromethyl)-2-*p*henylacetyl (= 3,3,3-trifluoro-2-methoxy-2-phenylpropanoyl).



a) Isobutyl chloroformate/*N*-methylmorpholine/THF, NaBH₄, -78°. *b*) (COCl)₂/DMSO/CH₂Cl₂, -45°, ⁱPr₂EtN. *c*) MeOH/TsOH/CH(OMe₃)₃, r.t. *d*) H₂, 10% Pd/C, MeOH, 48 h, r.t.

stereoisomeric MTPA-amides as individual compounds (S)-MTPA-Asp(O'Bu)-H dimethyl acetal ((S)-7), (S)-MTPA-(R)-Asp(O'Bu)-H dimethyl acetal ((R)-7) and as diastereomer mixture (S)-MTPA-(RS)-Asp(O'Bu)-H dimethyl acetal ((RS)-7) (Scheme 2).



(S)-, (R)-, and (RS)-7

a) (R)-MTPA-Cl, pyridine/CCl₄, 30 min, r.t., N,N-dimethylpropane-1,3-diamine [9].

Attempts to separate the diastereoisomers by TLC or HPLC were unsuccessful. Careful spectroscopic analyses, however, allowed us to unambiguously distinguish between (S)- and (R)-7. Determination of the (R/S) ratio with respect to aspart-1-al was accomplished by comparing selected ¹H- and ¹⁹F-NMR data (see *Table 1*) of compounds (S)-, (R)-, and (RS)-7 with corresponding data of artificial mixtures of (S)and (R)-7 (90:10, 99:1; data not shown). The results can be summarized as follows: *i*) The method of choice for checking enantiomeric purity is ¹H-NMR spectroscopy using the *s* of the Boc group (¹⁹F-NMR is slightly less sensitive but suitable as well). *ii*) The detection limit of (S)-7 in (R)-7 (and vice versa) is 1% or better. *iii*) The prepared (S)and (R)-7 have enantiomeric purities of > 99% (*i.e.*, ee > 98%). These results suggest that acetalization of an α -amino aldehyde – at least in the case of aspartic acid – is possible without concomitant racemization. The behavior of other α -amino aldehydes derived from amino acids is currently under investigation.

	$\frac{\delta(F) \text{ [ppm]}}{s \text{ of } CF_3}$	δ(H) [ppm]	
		s of Asp (Ot'Bu)	
(S)- 7	- 69.45	1.39	
(<i>R</i>)-7	- 69.35	1.45	
(RS)-7	-69.35, -69.45	1.45, 1.39	

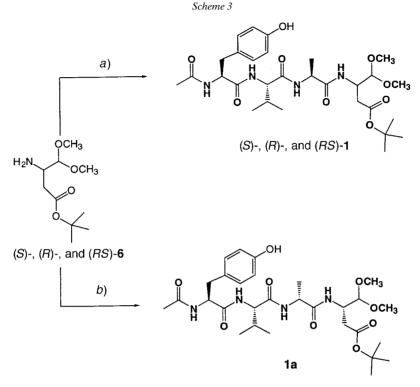
Table 1. Relevant ¹⁹F- and ¹H-NMR Signals (CDCl₃) of (S)-MTPA-Asp(O^tBu)-H Dimethyl Acetals

After having verified the quality of the key building block (*S*)-6, we concentrated on the final coupling to the target compound (*S*)-1. Thus, (*S*)-8 and (*S*)-6 were coupled in CH_2Cl_2/DMF with EDCl³)/*N*-methylmorpholine and 1-hydroxybenzotriazole (HOBt) as additive, conditions which cleanly afforded (*S*)-1 (purity >95%, yield 85%; *Scheme 3*).

Since one of the most serious problems in peptide synthesis remains epimerization of the C-terminal residue of the carboxy component during fragment couplings [15] – and the reaction in discussion represents such a coupling – possible epimerization at the alanyl residue in (S)-8 had to be kept in mind. To quantify the extent of epimerization, a similar approach as described for compound (S)-6 was chosen, *i.e.*, diastereoisomers with opposite or mixed configuration at the stereogenic centers in Asp and Ala were prepared and analyzed by ¹H-NMR spectroscopy (Scheme 3).

Table 2 lists characteristic NMR data of Ac-Tyr-Val-Ala-Asp(O'Bu)-H dimethyl acetal ((S)-1), Ac-Tyr-Val-Ala-(R)-Asp(O'Bu)-H dimethyl acetal ((R)-1), Ac-Tyr-Val-Ala-(RS)-Asp(O'Bu)-H dimethyl acetal ((RS)-1), and Ac-Tyr-Val-(R)-Ala-Asp-(O'Bu)-H dimethyl acetal (1a), which were prepared analogously to (S)-1 (for details, see *Exper. Part*). Again, differences in chemical shifts (s of 'BuO in Asp and/or d of Me(3) in Ala) enabled us to differentiate between individual diastereoisomers. The results of this study are as follows: i) The chiral integrity of the Asp(O'Bu)-H dimethyl acetal at all, as expected. ii) The detection limit of 1a in (S)-1, which is the most important in this context, is 2% or better. iii) Our preparation of (S)-1

³) EDCI = 1-[3-(Dimethylamino)propyl]-3-ethylcarbodiimide.



a) Ac-Tyr-Val-Ala-OH ((S)-8), HOBt, N-methylmorpholine, EDCl, CH₂Cl₂/DMF. b) Ac-Tyr-Val-(R)-Ala-OH ((R)-8), HOBt, N-methylmorpholine, EDCl, CH₂Cl₂/DMF; reaction carried out with (S)-6 only.

	$\delta(H)$ [ppm]		
	d of Me(3) (Ala)	s of 'BuO (Asp)	
(S)- 1	1.19	1.35	
(<i>R</i>)-1	1.17	1.36	
(<i>RS</i>)-1	1.17, 1.19	1.35, 1.36	
1a	1.15	1.36	

Table 2. Relevant ¹H-NMR Signals ((D₆)DMSO) of the Diastereoisomeric Tetrapeptides

In parallel, further trials to separate diastereoisomers by anal. HPLC were carried out with varying degrees of success (data not shown), *i.e.*, the mixtures (S)-**1/1a** and Ac-Tyr-Val-Ala-Asp-H/Ac-Tyr-Val-(R)-Ala-Asp-H were separable, whereas Ac-Tyr-Val-Ala-Asp-H/Ac-Tyr-Val-Ala-(R)-Asp-H was not.

The *Figure* illustrates the 2D-COSY spectrum of compound (*S*)-**1**, which is fully consistent with expectation and thus confirms the correct structure, together with the ¹³C-NMR and FAB-MS data.

In summary, we have developed a five-step synthesis of the protected peptide aldehyde (S)-1 (overall yield *ca.* 70%) which may be of general practicability. In particular, racemization- and epimerization-endangered key steps – especially the

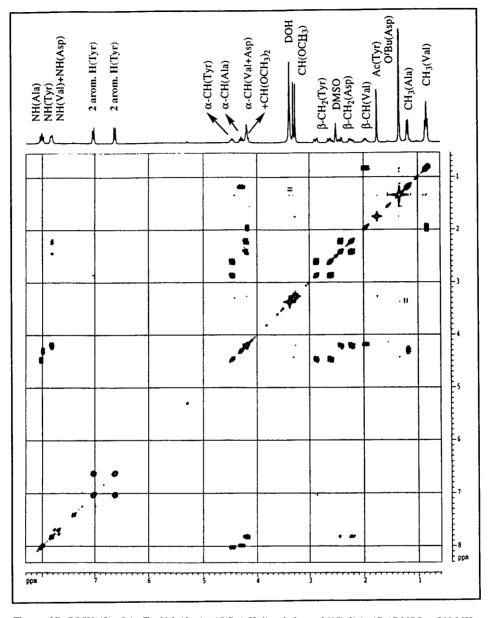


Figure. 2D-COSY(45) of Ac-Tyr-Val-Ala-Asp(O'Bu)-H dimethyl acetal ((S)-1) in (D₆)DMSO at 300 MHz

acetalization of the protected amino aldehyde (S)-4 – were carefully looked at and shown to proceed with almost complete conservation of the chiral integrity at the critical stereocenters.

We thank F. Nydegger for MS, F. Fehr for NMR spectra, and A. Ruf and M. Vock for skillful technical assistance.

Experimental Part

General. Reagents were reagent-grade commercials and used without further purification. Amino-acid derivatives and the tripeptides Ac-Tyr-Val-Ala-OH ((S)-8) and Ac-Tyr-Val-(R)-Ala-OH ((R)-8) were from Bachem AG, CH-4416 Bubendorf. Pyridine was distilled over KOH. Other solvents were dried over activated molecular sieves for at least 12 h. Evaporation was done at water-aspirator pressure. Flash chromatography (FC): SiO₂ 60 (230–400 mesh, 0.040–0.063 mm) from Bachem and Fluka. TLC: precoated plates SiO₂- 60 F_{254} from Fluka; visualization by UV light. M.p. Büchi Smp-20; uncorrected. [a]_D: Perkin-Elmer-241 polarimeter. IR Spectra (cm⁻¹): Perkin-Elmer FT-IR 16 PC. NMR Spectra: Bruker Avance DPX-300, DRX-500; δ in ppm rel. to internal SiMe₄ (¹H) or CFCl₃ (¹⁹F; unless mentioned otherwise); J in Hz. MS: VG Micromass 70/70e; FAB (fast-atom bombardment): Ar atoms and 3-nitrobenzyl alcohol matrix.

(S)-4-Hydroxy-3-{[(phenylmethoxy)carbonyl]amino]butanoic Acid 1,1-Dimethylethyl Ester ((S)-3; Z-Asp(O'Bu)-ol). At $0-5^{\circ}$, N-methylmorpholine (2.80 g, 27.5 mmol) and isobutyl carbonochloridate (3.60 g, 26.25 mmol) were added to a soln. of (S)-2 (8.10 g, 25 mmol) in THF (150 ml). After 15 min, the white suspension was added dropwise at -78° to a suspension of NaBH₄ (3.8 g, 50 mmol) in THF/MeOH 3 : 1 (200 ml) (immediate gas production). After 20 min at -78° , the mixture was quenched with 10% AcOH/H₂O (100 ml), most of the solvent evaporated, the residue extracted with AcOEt (3 × 200 ml), the org. layer washed with 5% NaHCO₃ soln. (2 × 200 ml) and H₂O (100 ml), dried (Na₂SO₄), and evaporated, and the residue (9.5 g) purified by FC (SiO₂ (300 g), CH₂Cl₂/MeOH 20 : 1): (S)-3 (7.7 g, 95%; purity >95% by ¹H-NMR). Slightly yellow oil. $[a]_{10}^{20} = -9.7$ ($c = 1.2 \cdot 10^{-2}$, MeOH). IR (1¹/₁₀ in CCl₄): 3450m (OH, NH), 2991m (CH), 1733vs (C=O), 1513m (amide II), 1375m (Me), 1261m (C-O), 1068m. ¹H-NMR (300 MHz, CDCl₃): 1.40 (s, 'Bu); 2.40-2.55 (m, 2 H-C(2)); 3.52 (br. s, OH); 3.58-3.70 (m, 2 H-C(4)); 3.98-4.11 (m, H-C(3)); 5.02, 5.08 (24, ²J = 12.2, PhCH₂); 5.82 (d, ³J = 8.6, NH); 7.35-7.23 (m, 5 arom. H). ¹³C-NMR (DEPT; 75 MHz, CDCl₃): 27.7 (Me); 37.0 (63.8, 66.5 (CH₂); 49.8, 127.8, 128.2, 128.22 (CH); 80.9, 136.2, 156.1, 170.8 (C).

(S)-4-Oxo-3-{[[(phenylmethoxy)carbonyl]amino]butanoic Acid 1,1-Dimethylethyl Ester ((S)-4; Z-Asp-(O'Bu)-H). Dry DMSO (3.95 g, 50.5 mmol) was dissolved under Ar at -45° in CH₂Cl₂ (60 ml), and oxalyl chloride (3.5 g, 27.5 mmol) was added dropwise (immediate gas production). After 5 min, a soln. of (S)-3 (7.1 g, 22.9 mmol) in CH₂Cl₂ (35 ml) was added dropwise at -45° and the white suspension stirred 30 min at this temp. Then ⁱPr₂EtN (9.2 g, 71 mmol) was added, the mixture allowed to warm up to -20° , and stirring continued for 30 min at -20° . The soln. was diluted with CH₂Cl₂ (200 ml) and extracted with H₂O (50 ml), 1N NaHSO₄ (50 ml), and again with H₂O (3 × 50 ml). The org. phase was dried (Na₂SO₄) and evaporated: (S)-4 (7.0 g, 95%; purity >95% by ¹H-NMR). White crystals. M.p. 63 -64° . [a]²⁰₂ = -23.4 ($c = 1.3 \cdot 10^{-2}$, MeOH). IR (1% in CCl₄): 3455m (NH), 2996w (C-H), 2837w and 2717w (C-H, aldehyde), 1736vs (C=O), 1511s (amide II), 1381m (Me), 1247m (C-O), 1172m, 1062m, 848w. ¹H-NMR (300 MHz, CDCl₃): 1.41 (s, 'Bu); 2.75 (dd, ²J = 17.1, ³J = 5.0, 1 H-C(2)); 4.37 (ddd, ³J = 8.1, 5.0, 5.0, H-C(3)); 5.12 (s, PhCH₂); 6.09 (d, ³J = 8.1, NH); 7.39 - 7.26 (m, 5 arom. H); 9.60 (s, H-C(4)). ¹³C-NMR (DEPT; 75 MHz, CDCl₃): 27.8 (Me); 35.4, 67.0 (CH₂); 56.4, 128.0, 128.1, 128.37, 198.8 (CH); 81.8, 135.9, 156.0, 169.9 (C).

(S)-4,4-Dimethoxy-3-[[(phenylmethoxy)carbonyl]amino]butanoic Acid 1,1-Dimethylethyl Ester ((S)-5; Z-Asp(O'Bu)-H dimethyl acetal). At r.t., trimethyl orthoformate (11.2 g, 105 mmol) and TsOH (100 mg) were added to a soln. of (S)-4 (6.50 g, 21.1 mmol) in MeOH (30 ml). After 30 min, the mixture was evaporated, the residue dissolved in CH₂Cl₂ (200 ml), and the soln. extracted with 5% NaHCO₃ soln. (50 ml) and H₂O (50 ml). The extraction of the aq. layer with CH₂Cl₂ (200 ml) was repeated. The combined org. phase was dried (Na₂SO₄) and evaporated and the residue purified by FC (SiO₂ (300 g), AcOEt/hexane 1:4 with 0.5% Et₃N): (S)-5 (6.5 g, 83%; purity >95% by ¹H-NMR). Yellow oil. [a]²⁰₂ = -17.7 (c = 10⁻², MeOH). IR (1% in CCl₄): 3465m (NH), 2996m and 2947m (C-H), 2847m (acetal); 1740vs (C=O), 1516s (amide II), 1381m (Me), 1237m (C-O), 1173m, 1093m, 933m. ¹H-NMR (300 MHz, CDCl₃): 1.42 (s, 'Bu); 2.43 (dd, ²J = 15.6, ³J = 6.9, 1 H–C(2)); 2.53 (dd, ²J = 15.6, ³J = 5.7, 1 H–C(2)); 4.28–4.13 (m, H–C(3)); 3.39 (s, (MeO)₂CH); 4.33 (d, ³J = 4.0, (MeO)₂CH); 5.12, 5.06 (2d, ²J = 12.3, PhCH₂); 5.40 (d, ³J = 9.2, NH); 7.38–7.25 (m, 5 arom. H). ¹³C-NMR (DEPT; 75 MHz, CDCl₃): 27.8 (Me); 35.5, 66.5 (CH₂); 49.5, 127.9, 128.30 (CH); 80.7, 136.4, 155.8, 170.0 (C).

(S)-3-Amino-4,4-dimethoxybutanoic Acid 1,1-Dimethylethyl Ester ((S)-6; H-Asp(O'Bu)-H dimethyl acetal). A suspension of (S)-5 (5.90 g, 17 mmol) and 10% Pd/C (300 mg) in MeOH (30 ml) was stirred for 48 h at r.t. under 1 atm H₂. The black suspension was filtered over *Hyflo*, the filtrate evaporated, and the residue triturated with hexane. The insoluble components were filtered off, and the filtrate was evaporated to give (S)-6 (3.5 g, 91%; purity >95% by ¹H-NMR). Slightly yellow liquid. B.p. 160–165°. [α]_D²⁰ = – 20.3 (c = 10⁻², MeOH). IR (1% in CCl₄): 3406w (N–H), 2996m (C–H), 2779m (C–O, acetal), 1735s (C=O), 1461w, 1381m (Me), 1167s (C–O), 1127m, 1087m, 933w, 863w. ¹H-NMR (300 MHz, CDCl₃): 1.46 (s, Bu); 1.63 (br. s, NH₂); 2.23

 $(dd, {}^{2}J = 16.1, {}^{3}J = 8.8, 1 H - C(2)); 2.52 (dd, {}^{2}J = 16.1, {}^{3}J = 3.9, 1 H - C(2)); 3.22 - 3.31 (m, H - C(3)); 3.40, 3.42 (2s, (MeO)_{2}CH); 4.15 (d, {}^{3}J = 5.8, H - C(4)).$ ${}^{13}C$ -NMR (DEPT; 75 MHz, CDCl₃): 27.9, 54.4, 54.8 (Me); 38.1 (CH₂); 49.5, 106.9 (CH); 80.0, 171.3 (C).

(R)-3-Amino-4,4-dimethoxybutanoic Acid 1,1-Dimethylethyl Ester ((R)-6; H-(R)-Asp(O'Bu)-H dimethyl acetal). As described for (S)-6, from (R)-2 (10.0 g, 30.9 mmol). Overall yield 52%. HPLC: purity >95%.

(RS)-3-Amino-4,4-dimethoxybutanoic Acid 1,1-Dimethylethyl Ester ((RS)-6; H-(RS)-Asp(O'Bu)-H dimethyl acetal). As described for (S)-6. Overall yield 68%. Purity >95% by ¹H-NMR. ¹H-NMR (300 MHz, CDCl₃): 1.46 (s, 'Bu); 1.97 (br. s, NH₂); 2.25 (dd, ²J = 16.2, ³J = 8.8, 1 H-C(2)); 2.53 (dd, ²J = 16.2, ³J = 4.0, 1 H-C(2)); 3.27 (ddd, ³J = 8.8, 5.8, 4.0, H-C(3)); 3.41, 3.43 (2s, (MeO)₂CH); 4.15 (d, ³J = 5.8, H-C(4)).■

(3S)-4,4-Dimethoxy-3-{[(2S)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoyl]amino]butanoic Acid 1,1-Dimethylethyl Ester ((S)-7; (S)-MTPA-Asp(O'Bu)-H dimethyl acetal). Under Ar at r.t., (-)-(2R)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoyl chloride ((-)-(R)-MTPA-Cl) (140 mg, 0.48 mmol) was dissolved in dry pyridine (1.2 ml) and diluted with CCl₄ (1 ml). Subsequently, (S)-6 (90 mg, 0.4 mmol) was added to the white suspension, the mixture stirred for 30 min at r.t., and then an excess of *N*,*N*-dimethylpropane-1,3-diamine (82 mg, 0.8 mmol) added. After 5 min, the soln. was diluted with Et₂O (50 ml) and extracted with 10% aq. citric acid (50 ml), 5% Na₂CO₃ (50 ml), and sat. NaCl soln. (2 × 20 ml). The org. phase was dried (Na₂SO₄) and evaporated: (S)-7 (0.17 g, >90%; purity >90% by ¹H-NMR). Yellow oil. ¹H-NMR (300 MHz, CDCl₃): 1.39 (s, 'Bu); 2.47 (dd, ²J = 15.9, ³J = 6.4, 1 H - C(2)); 2.53 (dd, ²J = 15.9, ³J = 5.4, 1 H - C(2)); 3.41, 3.43 (2s, (MeO)₂CH); 3.42 - 3.46 (q, ⁵J(H,F) = 1.5 MeO (MTPA)); 4.40 - 4.53 (m, H - C(3), H - C(4)); 7.25 (d, ³J = 10.1, NH); 7.30 - 7.60 (m, 5 arom. H). ¹⁹F-NMR (282 MHz, CDCl₃): - 69.45 (s, CF₃); ee > 98%.

(3R)-4,4-Dimethoxy-3-[[(2S)-3,3,3-trifluoro-2-methoxy-2-phenylpropanoyl]amino}butanoic Acid 1,1-Dimethylethyl Ester ((R)-7; (S)-MTPA-(R)-Asp(O'Bu)-H dimethyl acetal). From (R)-6, as described for (S)-7. Yellow oil (0.17 g, >90%; purity >90% by ¹H-NMR/HPLC). ¹H-NMR (500 MHz, CDCl₃): 1.45 (s, 'Bu); 2.46 (dd, ²J = 16.0, ³J = 6.5, 1 H-C(2)); 2.51 (dd, ²J = 15.9, ³J = 5.4, 1 H-C(2)); 3.24, 3.28 (2s, (MeO)₂CH); 3.34 (q, ⁵J(H,F) = 1.5, MeO(MTPA)); 4.31 (d, H-C(4)); 4.40 (m, H-C(3)); 7.23 (d, ³J = 9.1, NH); 7.3-7.5 (m, 5 arom. H). ¹⁹F-NMR (282 MHz, CDCl₃): -69.35 (s, CF₃); ee >98%.

Ac-Tyr-Val-Ala-Asp(O'Bu)-H Dimethyl Acetal ((S)-1). At 0-5°, 1-hydroxybenzotriazole monohydrate (1.53 g, 10 mmol), N-methylmorpholine (0.91 g, 9 mmol), (S)-6 (1.1 g, 5 mmol), and 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride (1.16 g, 6.05 mmol) were added to a soln. of Ac-Tyr-Val-Ala-OH ((S)-8; 2.16 g, 5.5 mmol) in CH₂Cl₂/DMF 1:1 (25 ml). The reaction mixture was stirred for 1 h at $0-5^{\circ}$ and additionally 18 h at r.t. After dilution with AcOEt (300 ml), the org. phase was extracted with 10% aq. citric acid (200 ml) and 5% NaHCO3 soln. (200 ml), dried (Na2SO4), and evaporated and the residue purified by FC (SiO2 (250 g), CH₂Cl₂/MeOH 20:1 with 0.5% Et₃N): (S)-1 (2.6 g, 85%; purity >96% by ¹H-NMR). White crystals. M.p. $212-214^{\circ}$ (dec.). $[\alpha]_{D}^{20} = -28.9$ ($c = 5.1 \cdot 10^{-3}$, MeOH). ee > 98% (by comparison of the ¹H-NMR with that of the diastereoisomeric analogs (R)-1 and 1a). IR (1% in KBr): 3423m (N-H), 3092w (C-H, arom.), 2982w and 2936w (C-H), 2854w (C-O, acetal), 1743m (C=O, ester), 1642s (C=O, amide), 1554m and 1527m (amide II), 1458w, 1380w (Me), 1242w (C-O), 1169m, 1095w, 857w. ¹H-NMR (300 MHz, (D_6) DMSO): 0.82 ($d, {}^{3}J =$ 6.8, Me(4) or Me(4') (Val); 0.85 ($d, {}^{3}J=7.2$, Me(4) or Me(4') (Val)); 1.19 ($d, {}^{3}J=7.1$, Me(3) (Ala)); 1.35 $(s, Bu (Asp)); 1.76 (s, Ac); 1.87 - 2.04 (m, H-C(3) (Val)); 2.22 (dd, {}^{2}J = 15.0, {}^{3}J = 7.5, 1 H-C(2) (Asp)); 2.43 (m, H-C(3) (Val)); 2.43 (m, H-C(3) (M,$ $(dd, {}^{2}J = 15.0, {}^{3}J = 4.3, 1 \text{ H} - \text{C}(2) \text{ (Asp)}; 2.61 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 2.87 (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) (dd, {}^{2}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) (dd, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) (dd, {}^{3}J = 13.8, {}^{3}J = 10.2, 1 \text{ H} - \text{C}(3) (dd, {}^{3}$ ${}^{3}J = 3.8, 1 \text{ H} - \text{C}(3) \text{ (Tyr)}; 3.27, 3.30 \text{ (}2s, \text{ each (}MeO)_2\text{CH}\text{)}; 4.13 - 4.25 \text{ (}m, \text{H} - \text{C}(2) \text{ (}Va\text{I}\text{)}, \text{H} - \text{C}(3) \text{ (}Asp\text{)},$ H-C(4) (Asp)); 4.25-4.36 (m, H-C(2) (Ala)); 4.41-4.53 (m, H-C(2) (Tyr)); 6.63 (d, ${}^{3}J=8.3, 2$ arom. H (Tyr); 7.03 $(d, {}^{3}J = 8.4, 2 \text{ arom. H} (Tyr)$; 7.74 – 7.90 (m, NH (Val), NH (Asp)); 7.93 – 8.11 (m, NH (Tyr), NH(Ala)); 9.17 (s, OH (Tyr)). ¹³C-NMR (DEPT; 75 MHz, (D₆)DMSO): 18.0, 18.7, 19.9, 22.5, 27.7, 54.2, 55.8 (Me); 35.8, 36.5 (CH₂); 30.6, 47.8, 48.0, 54.3, 57.4, 104.8, 114.8, 130.1 (CH); 79.1, 128.1, 155.7, 169.2, 169.8, 170.2, 171.5, 171.6 (C). FAB-MS: 595.3 ($[M + H]^+$), 617.3 ($[M + Na]^+$).

Ac-Tyr-Val-Ala-(R)-*Asp(O*¹*Bu)-H Dimethyl Acetal* ((*R*)-1). As described for (*S*)-1, from (*R*)-6 (1.39 g, 6.35 mmol): (*R*)-1 (1.37 g, 35%; purity >95% by HPLC). M.p. 226–227°. White crystals. $[a]_D^{20} = -13.7 (c = 5.1 \cdot 10^{-3}, \text{MeOH})$. ¹H-NMR (500 MHz, (D₆)DMSO): 0.83 (*d*, ³*J* = 6.9, Me(4) or Me(4') (Val)); 0.85 (*d*, ³*J* = 6.7, Me(4) or Me(4') (Val)); 1.17 (*d*, ³*J* = 7.0, Me(3) (Ala)); 1.36 (*s*, ¹Bu (Asp)); 1.75 (*s*, Ac); 1.94–2.00 (*m*, H–C(3)

(Val)); 2.20 $(dd, {}^{2}J = 15.3, {}^{3}J = 8.6, 1 \text{ H} - \text{C}(2) (Asp))$; 2.46 $(dd, {}^{2}J = 15.3, {}^{3}J = 4.1, 1 \text{ H} - \text{C}(2) (Asp))$; 2.61 $(dd, {}^{2}J = 13.9, {}^{3}J = 10.1, 1 \text{ H} - \text{C}(3) (Tyr))$; 2.87 $(dd, {}^{2}J = 14.1, {}^{3}J = 3.9, 1 \text{ H} - \text{C}(3) (Tyr))$; 3.25, 3.31 $(2s, (MeO)_2\text{CH})$; 4.15 - 4.24 (m, H - C(2) (Val), H - C(3) (Asp), H - C(4) (Asp)); 4.25 - 4.33 (m, H - C(2) (Ala)); 4.42 - 4.50 (m, H - C(2) (Tyr)); 6.62 $(d, {}^{3}J = 8.6, 2 \text{ arom. H (Tyr)})$; 7.03 $(d, {}^{3}J = 8.6, 2 \text{ arom. H (Tyr)})$; 7.83 $(d, {}^{3}J = 8.9, \text{ NH} (\text{Val or Asp}))$; 7.87 $(d, {}^{3}J = 8.3, \text{ NH} (\text{Val or Asp}))$; 7.98 $(d, {}^{3}J = 7.4, \text{ NH} (\text{Ala or Tyr}))$; 8.5 $(d, {}^{3}J = 7.4, \text{ NH} (\text{Ala or Tyr}))$; 9.13 (s, OH (Tyr)).

Ac-Tyr-Val-Ala-(RS)-*Asp*(*O*¹*Bu*)-*H Dimethyl Acetal* ((*RS*)-**1**). As described for (*S*)-**1**, from (*RS*)-**6** (220 mg, 1.0 mmol) and (*S*)-**8** (433 mg, 1.1 mmol): (*RS*)-**1** (0.2 g, 40%; purity >95% by ¹H-NMR). White crystals. ¹H-NMR (300 MHz, (D₆)DMSO): 0.825 (d, ³*J* = 5.1, Me(4) or Me(4') (Val)); 0.85 (d, ³*J* = 6.5, Me(4) or Me(4') (Val)); 1.17, 1.19 (2d, ³*J* = 6.7, 6.85, Me(3) (Ala, both diastereoisomers)); 1.348, 1.364 (2s, 'Bu (Asp, both diastereoisomers)); 1.75 (s, Ac); 1.91 – 2.03 (m, H–C(3), (Val)); 2.14 – 2.33 (m, 1 H–C(2) (Asp)); 2.38 – 2.48 (m, 1 H–C(2) (Asp)); 2.61 (dd, ²*J* = 13.7, ³*J* = 10.0, 1 H–C(3) (Tyr)); 2.87 (dd, ²*J* = 13.7, ³*J* = 3.5, 1 H–C(3) (Tyr)); 3.27, 3.30 (2s, (*MeO*)₂CH ((*S*)-Asp diastereoisomer)); 3.25, 3.31 (2s, (MeO)₂CH ((*R*)-Asp diastereoisomer)); 4.07 – 4.33 (m, H–C(2) (Ala), H–C(2) (Val), H–C(3) (Asp), H–C(4) (Asp)); 4.41–4.53 (m, H–C(2) (Tyr)); 6.63 (d, ³*J* = 8.3, 2 arom. H (Tyr)); 7.03 (d, ³*J* = 7.4, 2 arom. H (Tyr)); 7.62–8.37 (m, NH (Val), NH (Asp), NH (Tyr), NH (Ala)); 9.11 (s, OH (Tyr)).

Ac-Tyr-Val-(**R**)-*Ala-Asp(O'Bu)-H Dimethyl Acetal* (**1a**). As described for (*S*)-**1**, from (*S*)-**6** (110 mg, 0.5 mmol) and Ac-Tyr-Val-(*R*)-Ala-OH ((*R*)-**8**; 217 mg, 0.6 mmol): **1a** (0.25 g, 70%; purity >95% by ¹H-NMR). ee >98% (by comparison with the diastereoisomeric analogs). White crystals. ¹H-NMR (300 MHz, (D₆)DMSO): 0.83 (d, ³J = 6.7, Me(4) (Val), Me(4') (Val)); 1.15 (d, ³J = 7.0, Me(3) (Ala)); 1.36 (s, 'Bu (Asp)); 1.75 (s, Ac); 1.87 – 2.01 (m, H–C(3) (Val)); 2.22 (dd, ²J = 15.2, ³J = 8.5, 1 H–C(2) (Asp)); 2.43 (dd, ²J = 15.5, ³J = 4.0, 1 H–C(2) (Asp)); 2.61 (dd, ²J = 13.9, ³J = 10.1, 1 H–C(3) (Tyr)); 2.87 (dd, ²J = 13.9, ³J = 3.9, 1 H–C(3) (Tyr)); 3.26, 3.31 (2s, (MeO)₂CH); 4.10–4.37 (m, H–C(2) (Val), H–C(2) (Ala), H–C(3) (Asp)); 4.40–4.52 (m, 1 H–C(2) (Tyr)); 6.63 (d, ³J = 8.4, 2 arom. H (Tyr)); 7.02 (d, ³J = 8.4, 2 arom. H (Tyr)); 7.80–8.15 (4d, ³J = 7.7, 8.3, 8.4, 8.7, NH (Tyr), NH (Ala), NH (Val), NH (Asp)); 9.16 (s, OH (Tyr)).

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